

Date: Friday, 11/18/2005 1:36:09 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CROSSBOLT SPACER		
Job Number	: 24861	Part Number	: D32751		
Estimate Number	: 10752	Drawing Number	: D3275 REV A1		
P.O. Number	: N/A	Project Number	: N/A		
This Issue	: 11/18/2005	S.O. No.	: N/A		
Prsht Rev.	: NC	Drawing Revision	: A1		
First Issue	: N/A	Material	: N/A		
Previous Run	: N/A	Due Date	: 12/20/2005	Qty:	100
Written By	: See comment below				
Checked & Approved By	: See comment below				
Comment	: Est Rev:A 04.10.19 New issue KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	M6061T6T03125W058	ALUM. SEAMLESS TUBE			
		Comment: Qty.: 0.2799 f(s)/Unit Total : 27.9930 f(s) Material: 6061-T6 (QQ-A-200/8 or QQ-A-225/8) Ø0.313" x 0.058" wall (M6061T6T0.3125W.058) Identify as D3275-1 Batch: M16454		mk oct/19	100
2.0	HARDINGE	HARDINGE CNC LATHE SMALL			
		Comment: HARDINGE CNC LATHE SMALL			
		1-Turn as per Folio FA469 and Dwg D3275		mk oct/19	100
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE			
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE		mk oct/19	100
4.0	QC8	SECOND CHECK			
		Comment: SECOND CHECK		mk oct/22	100
5.0	PACKAGING 1	PACKAGING RESOURCE #1			
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: L63		100	c2
		Job Completion			
		545 05/11/24		100	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 05/11/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

0000000000

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 17, 2005
03:30 pm

Work Order No : 0024861
Project Name : D3275-1 Department Code:
Project For : WK550 Burden Flags : NNNNNNNN
Work Order Type : Main WO Status : Open
Main WO Number : Invoice State : Not Invoiced
House Part Number : D3275-1 Invoice Date :
Description : Crossbolt Spacer Invoice Number :
Manufactured : Yes Invoice Amount : 0.00
Amount Req'd : 100
Amount Done : 0 Order Entry No :
Start Date : 11-17-05 OE Value : 0.00
Est Finish Date : 12-20-05
Act Finish Date : Est Margin : 0.000%
Drawings Reqd : No Actual Margin : 0.000%
Ok for Approval :
Approval Rec'd : \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

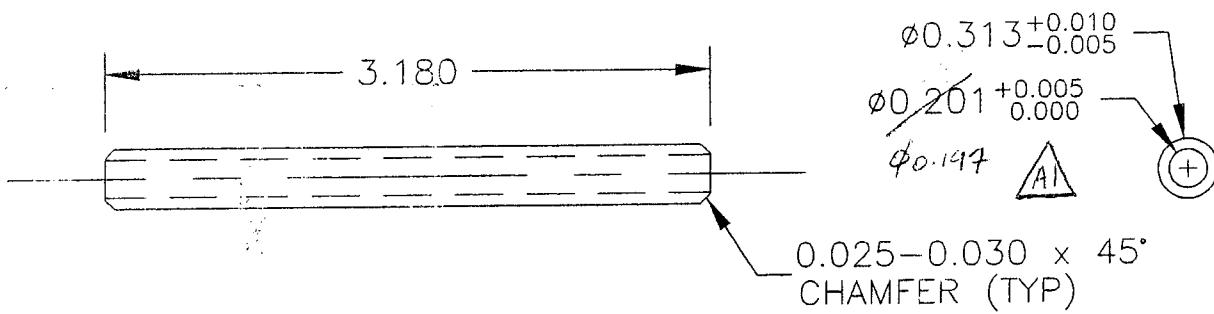
	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss)	0.00	0.00



1 COPY ISSUED

DESIGN	IP	DRAWN BY	IP	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED	M	APPROVED	off	DRAWING NO. D3275
DATE	04.03.10			TITLE CROSS BOLT SPACER
				SCALE 1:1
A	04.03.10			NEW ISSUE
A1	CP off	04.10.19		CHANGE MATER SPEC.

RELEASED
04.06.22



D3275-1 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)
(REF DART SPEC. M6061T6R) M6061T6T0.313W.053 A1
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD

Work Order: 24861

Description: CROSS BOLT SPACER

Part Number: D3275-1

Inspection Dwg: D3275 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:

M

103

05/11/19

Audited by:

2

Prototype Approval:

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Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	